

Injection Molding of Distribution Box Housing



Article Overview

Injection molding is the preferred method for producing durable, precise, and scalable distribution box housings, combining optimized design, material selection, and tooling for high-quality production.

Overview of Injection Molding for Distribution Boxes

Injection molding involves injecting molten plastic into a mold cavity under high pressure, allowing it to cool and solidify into the desired shape. This method is ideal for distribution box housings because it ensures high dimensional accuracy, repeatability, and structural integrity while supporting complex multi-part designs for various electrical standards .

Key Design Considerations

Wall Thickness: Uniform wall thickness (typically 1.5–3 mm) is critical to prevent warping, sink marks, and internal stresses. Smooth transitions between thick and thin areas help maintain consistent resin flow and cooling . **Ribs and Bosses:** Strategically placed ribs enhance structural strength without excessive material use, while bosses provide secure mounting points for screws or components. Proper rib design prevents flexing and deformation . **Corners and Fillets:** Rounded corners reduce stress concentration and minimize cracking during molding. Sharp corners should be avoided to improve part durability . **Gate Placement:** The gate, where molten plastic enters the mold, should be positioned near thicker sections and away from cosmeti...

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