

How to ground the grounding busbar of the distribution box



Article Overview

The grounding busbar (PE bus) in a distribution box should be securely connected to the power ground system, the metal enclosure, and all components requiring grounding using appropriate copper conductors.

Steps to Ground the Grounding Busbar

1. Locate the Grounding Busbar (PE Bus) Open the distribution box and identify the grounding busbar, often marked as "PE" or with a grounding symbol. This busbar serves as the central point for all grounding connections in the box .
2. Connect to the Power Ground Use a copper core wire to connect the PE bus directly to the main power ground or the building's grounding system. Strip the wire to the required length, insert it into the busbar terminal, and tighten the screw to ensure a firm connection . The wire should be yellow-green insulated and meet the minimum cross-sectional area specified by local electrical codes .
3. Ground the Metal Enclosure The metal casing of the distribution box should be connected to the PE bus using a dedicated grounding bolt. This ensures that the enclosure itself is at the same potential as the grounding system, preventing electric shock . For metal conduit connections, ensure electrical continuity by welding or using copper conductors to bond the conduit to the box .
4. Ground Internal Electrical Components Any electrical components inside the distribution box that require grounding, such as circuit breakers or control devices, should be connected to the PE bus using copper wires. This ensures that all parts of the system share a common ground reference .
5. Lead Out Circuit Ground Wires All ground wires from individual circuits should be routed t...

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DUKE UNIVERSITY CONSTRUCTION STANDARDS 1

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Grounding (or Earthing) Scheme in DCS or PLC Systems

Grounding (or Earthing) Scheme in DCS or PLC Systems First, let us understand the difference between

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